



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID **PO24650**

Purchase Order Date 6/18/2014

PO Print Date 6/18/2014

Page Number 1 of 2

Order From :  
B/E AEROSPACE INC  
88289 EXPEDITE WAY  
CHICAGO, IL 33172  
USA

VU-BEA001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 305-925-2600  
  
Ship To Contact  
Ship To Phone  
Ship Via: FedEx PI collect  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency USD  
FOB FCA - (Free Carrier)

RECEIVED

M129 583

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	AN832-8J	Union,Bulkhead-M-Flare	6/19/2014 Yes 6/19/2014		6.00 Each	\$13.95	\$83.70
Line Total:							\$83.70
2	MS35489-93	Grommet	6/19/2014 Yes 6/19/2014	FN	500.00 Each	\$0.30	\$150.00
Line Total:							\$150.00

STOP

10/17/20

Note:

6/18/2014



# B/E Aerospace, Inc.

Page: 1 of 1

## CONSUMABLES MANAGEMENT

P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191  
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR  
www.beconsumables.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172


### Material Certification

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to B/E Aerospace, Inc.

**FIRM: DART AEROSPACE LTD**

**PURCHASE ORDER#: PO24650**

LINE#	QUANTITY	U/M	PART-NUMBER	CUST REF#	LOT-NUMBER	MANUFACTURER	CCODE	MFR DATE	EXP DATE
1	6	EA	AN832-8J		7420	INLAND MACHINE	6W617		

  
Jason Lewis  
Vice President of Quality

06/19/14

# INLAND MACHINE COMPANY

(909) 484-5579

FAX (909) 484-4825

10762 EDISON COURT  
RANCHO CUCAMONGA, CA 91730

## Invoice

**To:**  
B/E AEROSPACE INC  
P.O. BOX 025263  
MIAMI, FL 33102

**Ship To:**  
B/E AEROSPACE CONSUMABLES MANAGEMENT  
9835 NW 14TH ST.  
MIAMI, FL 33172

Invoice Date: 2/27/2013  
Order Date: 4/5/2012  
Ship Date: 2/27/2013  
Sales Order: OHLE23  
Customer #: BEA1

Terms: 2 % 10 NET 30  
Cust. PO#: OHLE23  
FOB:  
Buyer:

Weight:  
# of Boxes:  
Shipment #: 1

Ship Via: FED EX GRND  
Ship Via Acc: 0331-0149-0  
Invoice #: 41815

Item	Part Number/Description	Shipped	BackOrd	CD	Unit Price	Total Amt
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2 AN832-8J UNION REV.8  
FULL CERTS

500

0 NE

JOB# 7420

PARTS ARE DFAR COMPLIANT  
PER 252.225-7014 ALT.1

MADE IN U.S.A.

PACKING LIST

ALL PAST DUE ACCOUNTS SHALL BEAR INTEREST  
AT THE RATE OF 1 1/2% PER MONTH.

THIS IS TO CERTIFY THAT ALL ARTICLES DELIVERED UNDER THIS  
SHIPPER, CONFORMS TO ALL APPLICABLE BLUE PRINT SPECIFICATION.  
AND EVIDENCE OF SUCH IS ON FILE SUBJECT TO EXAMINATION

*Beid* 2-27-13

It is understood by buyer that upon delivery of parts, said will be inspected and if not satisfactory, return to seller within 10 days.



P.O. Box 15705  
Santa Ana, California 92735-0705  
2136 South Hathaway Street  
Santa Ana, California 92705  
714-546-9842  
FAX 714-546-4037  
Email embree@embree.com  
www.embree.com  
Use P.O. Box for all correspondence



Sold To:

Ship To:

INLAND MACHINE COMPANY  
10762 EDISON COURT

Route: 4

RANCHO CUCAMONGA, CA 91730

Customer PO: V22968

Order Date: 11/15/2012 10:07:00 PM

Work Order/Job: J/N 7420

Quantity: 1441

Description: UNION

Material: 304

Customer Shipper No: n/a

Blue Print: NONE

Part Number: AN832-8J

Certification No: 1210843

Ship Date: 11/19/12

**Operation**

**Specification**

**RECEIVING INSPECTION**

**PASSIVATE**

AMS 2700 E METHOD 1, CLASS 4, TYPE 6

**PASSIVATE TEST**

AMS-STD-753 A, REAF METHOD 100

24 HR WATER IMMERSION

PCS TESTED 13

ACCEPT 13 REJECT 0

TIME IN 11:45 PM TIME OUT 6:00 AM

DATE IN 11/16/2012 DATE OUT 11/19/2012

MIL STD 753 IS CANCELLED, SUPERCEDED BY AMS-STD-753

**PACKAGE**

Page: 1

**Certificate of Conformance/Shipping Document**

Shot peen, stress relief, or embrittlement relief, have not been performed unless specifically referenced.

We certify that, except as otherwise stated, the listed parts have been processed in accordance with the requirements of the noted purchase order/specification(s). Records are on file and available for examination.

All orders are subject to Embree Incorporated's Terms and Conditions - Rev. 8/05

By

  
Quality Assurance Director  
Mitch Tanner

# Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

**CERTIFICATO DI COLLAUDO**  
**ABNAHMEPRUEFZEUGNIS**  
**INSPECTION CERTIFICATE**  
**CERTIFICAT DE RECEPTION**  
**EN 10204 (2004), 3.1**

36100 VICENZA (Italia) - Via della solenza, 25 z.l.  
Stab.: 36100 BOLZANO (Italia) - Via A. Volta, 4

Ciente / Besteller/Kunde/Klient  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Usine producteur

Avviso di Spedizione: D-VI11030573  
Lieferungs/Packing list/B.L.

Ordine nr: 30489 STOCK CHINO  
Bestell/Your order/Commande

Certificato nr: MEST107897/2011/ 1  
Prüfung/Test/Essai

Conferma ordine nr: EI11005013  
Werk/Our Order/Fact nr.

Marchio di Fabbrica:  
Zeichen des Werksachverständigen  
Trade mark  
Sigle de l'usine producteur



Stato di fornitura: - Annealed GOLD PROCESSED  
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD  
Einschmelzungsart/Melting process/Méthode d'élaboration

Punzone del Collaudatore:  
Stempel des Werksachverständigen  
Inspector's stamp/Policeur de l'essayeur

Specifiche:  
Anforderungen / Requirements / Exigences

VSI 0 304/304L A,CF  
AMS 5647 H S30403 A  
ASME SA182 2010 S30400/03 A (0)  
ASME SA320 2010 B8 (3)  
ASTM A193 2011 B8 (8)  
ASTM A314 2008 S30400/03  
ASTM A473 2001 S30400/03 (8)  
NACE MR0175 2003 S30400/03 A (9)

AISI 304/304L  
AMS-QQ-S-763 B 304 A,CF  
ASME SA183 2010 B8 (1)  
ASME SA479 2010 S30400/03 A (4)  
ASTM A262 2010 PRACTICE E  
ASTM A320 2011 B8 (7)  
ASTM A479 2011 S30400/03 A

AMS 5639 H S30400 A  
AMS-QQ-S-763 B 304L A  
ASME SA278 2010 S30400/03 A,CF (2)  
ASTM A182 2010A S30400/03 A (5)  
ASTM A278 2010 S30400/03 A,CF  
ASTM A370 2011  
MIL-S-882 B/1 304/304L

- (0) SEC.II PT.A 2010 EDITION  
(1) SEC.II PT.A 2010 EDITION  
(2) SEC.II PT.A 2010 EDITION  
(3) Chemical analysis only.  
(5) For products machined directly from bar refer to ASTM A479.  
(7) Chemical analysis only.  
(9) \* ISO 15156-3, Tec. corrigendum 1 2005/02/15 & 2 2005/09/01

- (0) For products machined directly from bar refer to ASME SA479.  
(1) Chemical analysis only.  
(3) SEC.II PT.A 2010 EDITION  
(4) SEC.II PT.A 2010 EDITION  
(6) Chemical analysis only.  
(8) Chemical analysis only.

Qualità: 304/304L MAXX  
Werkstoff/Grade/Qualité

Marca: MVAISL  
Markenbezeichnung/Brand/Qualité

Tolleranza: Tol. ASTM A484  
Tolerances/Allowances/Tolérance

Punzonatura: 304/304L  
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. N. de poste	Opgetto Description Description du produit	Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - in Länge Length Longueur	Colata Schmelze Melt Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Loth nr. Lot nr.
0030	Hexagon	1,0000	150 / 156	255404		8.083	106304910

TEST ALLO STATO DI FORNITURA												
Test on delivery condition    Prüfung auf Lieferbetriebszustand    test à l'état de fourniture    Prueba sobre el material así como entregado												
TEST	Provetta/Probeten Long. diam. 10mm Bore diam. 10mm Weld diam. 10mm Long. diam. 10mm mm	°F	Posiz. Boglio Position Lieu de chauffe ()	Sneramento Striction Yield Stress Limite élastique Rp 0,2% k.s.l.	Sneramento Striction Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Bruchdehnung Reduction of area Striction RA %	Resilienza Kerbschlagenergie Impact Value Resilience	Durezza Härte Hardness Dureté HB		
Valori richiesti 1 Anforderungen/Requisits Valeurs demandées		min max		30	-	75	40	50		140 235		
A	12,5	68    L		72		99	50	68		233		

TEST	min	max
A Grain size for ASTM E112		5

Mechanical properties according to ASTM A370.

1/L=longitudinale/längs, T=transversale/quers, Q=Tangenziale/tangentiel

## Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata Heat Schmelze/Coulée	min max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,040	0,020 0,030	0,100	-	-	-	-
255404	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %			
	0,015	0,52	1,78	18,18	0,47	0,47	8,08	0,131	0,032	0,030	0,090			

Produced without class I-II Ozone depleting substances.  
Solution heat treated free from continuous carbide network.  
Annealing temperature: 1940°F for 1 h/water.  
Micro and macro etch test: OK  
Intergranular corrosion test per ASTM A262 pract. E: ok.  
Material is DFARS Compliant

Vicenza, 04/04/12  
V00008  
(Mod. MCE2)

Il collaudatore di stabilimento / der Werksachverständiger / Works Inspector / L'agent d'usine  
M. Rizzotto

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Inland Job# (7420) AN 832-8J

# Acciaierie Valbruna S.p.A.



QUALITY MANAGEMENT SYSTEM  
CERTIFIED BY LLOYD'S REGISTER

38100 VICENZA (Italia) - Viale della scienza, 25 z.i.  
Stab.: 38100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Cliant  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**  
Hersteller/Item/Usine producer

Stato di fornitura: - Annealed COLD PROCESSED  
Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI11030573  
Lieferanzugs/Packing list/B.L.

Ordine nr.: 30489 STOCK CHINO  
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD  
Erneuerungsart/Making process/Mode d'elaboration

## CERTIFICATO DI COLLAUDO ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2004) , 3.1

Certificato nr: MEST107897/2011/ 1  
Prüfung/Test/Essai

Conferma ordine nr: EI11005013  
Werk/Our Order/Nr.

Marchio di Fabbrica:  
Zeichen des Lieferanten  
Trade mark  
Sigle de l'usine productrice



Punzone del Collaudatore:  
Stempel des Werkssachverständigen  
Inspector's stamp/Prinon de l'essayeur



Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind lt. Anlage erfüllt  
The material has been furnished in accordance with the requirements  
Le matériel a été fourni conforme aux exigences

Controllo antimescolanza: OK  
Verwechslungsprüfung: spezialanalytisch durchgeführt  
Antinking testing performed OK  
Contrôle antimeslange fait: r.s.a.

Controllo visivo e dimensionale: soddisfatta le esigenze  
Besichtigung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional checks: satisfactory  
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy. No welding or weld repair. Material free from Mercury contamination  
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.  
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TUEV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
Maxwell and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 04/04/12  
V00008  
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine  
M. Rizzotto

Pagina - 2 di 2

Inland JOB# 7420 AN832-8J